



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3935-1

Job Sheet 177617



Part No: D3935-1

Job Qty: 8 ea

Part Name: Pylon Wall Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/29/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/29/18	0.00	0.00	Start Up Waterjet		SC 18/05/17
100	Waterjet	8 pcs		5/29/18	0.37	2.40	Waterjet1		SC 18/05/17
110	QC	8 pcs		5/29/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/17
120	QC	8 pcs		5/29/18	0.00	0.00	QC8-3		MAY 18 2018
130	Packaging	8 pcs		5/29/18	0.00	0.00	Packaging3		9-88 7.10
140	QC21-SA	8 Ea		5/29/18	0.00	0.00	QC21		MAY 28 2018 14 sold PK002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	69.5200 sf (8.69 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	70	3,346	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 11:13 AM Dart.Gagnon.Michelle



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Container No: S072553



Part: D3935-1

Job No: 177617

Serial No/Batch: S072553

Revision:

Inspector:

Date: 05/18/18

DART AEROSPACE LTD		Work Order:	177617
Description: Pylon Wall Bracket, LH		Part Number:	D3935-1
Inspection Dwg: D3935	Rev: B	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
35.39	+/- 0.030	35.39			VSC-01	
19.15	+/- 0.030	19.15			Tape	
22.85	+/- 0.030	22.85				
34.72	+/- 0.030	34.72				
34.60	+/- 0.030	34.60				
34.25	+/- 0.030	34.25				
33.40	+/- 0.030	33.40				
18.50	+/- 0.030	18.50				
17.00	+/- 0.030	17.00				
9.00	+/- 0.030	9.00				
3.50	+/- 0.030	3.50				
1.00	+/- 0.030	1.00				
32.75	+/- 0.030	32.75				
29.25	+/- 0.030	29.25				
24.35	+/- 0.030	24.35				
23.35	+/- 0.030	23.35				
20.25	+/- 0.030	20.25				
19.25	+/- 0.030	19.25				
19.00	+/- 0.030	19.00				
15.05	+/- 0.030	15.05				
8.05	+/- 0.030	8.05				
0.125	+/- 0.010	0.125				

Measured by: SC	Checked by:	QC Inspector:
Date: 18/05/17	Date:	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	